RECSiLICON

SAFETY DATA SHEET

NanoSi

Section 1. Identification

Product identifier : NanoSi

Product code : Not available.

Chemical name : silicon

Other means of identification : Silicon Filter Powder, Silicon Cyclone Fines

Product type : Powder.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial use

Area of application : Industrial applications.

Manufacturer : REC Silicon Inc.
119140 Rick Jones Way
Silver Bow, Montana 59750
United State of America
406-496-9877

3322 Road N Northeast
Moses Lake, Washington 98837
United State of America
509-766-9299

e-mail address of person responsible for this SDS : recsiliconSDS@recsilicon.com

Emergency telephone number (with hours of operation) : CHEMTREC, U.S. : 1-800-424-9300 CCN# 403
CHEMTREC International: +1 (703) 527-3887

Section 2. Hazards identification

Classification of the substance or mixture : H228 FLAMMABLE SOLIDS - Category 2
H320 EYE IRRITATION - Category 2B

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : H228 - Flammable solid.
H320 - Causes eye irritation.

Precautionary statements

Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Section 2. Hazards identification

Response : P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : Not applicable.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Substance

Chemical name : silicon

Other means of identification : Silicon Filter Powder, Silicon Cyclone Fines

CAS number/other identifiers

CAS number : 7440-21-3

EC number : 231-130-8

Ingredient name	%	CAS number
silicon	100	7440-21-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Si

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if symptoms occur.

Inhalation : Get medical attention if symptoms occur. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion : Get medical attention if symptoms occur. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes eye irritation.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical powder.
Use dry chemical powder. Use special powder suitable for fires involving combustible metals (Class D).

Unsuitable extinguishing media : Do not use water jet. / carbon dioxide.

Specific hazards arising from the chemical : Flammable solid. In contact with water releases flammable gases. Fine dust clouds may form explosive mixtures with air. Runoff to sewer may create fire or explosion hazard. Evolves hydrogen on contact with water.

Section 5. Firefighting measures

Hazardous thermal decomposition products : Decomposition products may include the following materials:
metal oxide/oxides
Hydrogen.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill : If emergency personnel are not present, sweep up small spillages, avoiding making dust and place in a suitable container for disposal. Move containers from spill area. Avoid allowing the spilled material to get wet or using water to clean up spillages or residues, unless the quantity remaining is very small. Vacuum or sweep up material and place in a designated, labelled waste container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid allowing the spilled material to get wet or using water to clean up spillages or residues, unless the quantity remaining is very small. Vacuum or sweep up material and place in a designated, labelled waste container. Avoid creating dusty conditions and prevent wind dispersal. Prevent dust accumulation. Fine dust clouds may form explosive mixtures with air. Use spark-proof tools and explosion-proof equipment. Avoid all possible sources of ignition (spark or flame). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing dust. May form explosible dust-air mixture if dispersed. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
silicon	**Workplace Safety and Health Act (Singapore, 2/2006). [Silicon]** PEL (long term): 10 mg/m³ 8 hours.

Biological exposure indices

None known.

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. If operating conditions cause high dust concentrations to be produced, use dust goggles. Recommended: safety glasses with side-shields

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): Use chemical-resistant, impervious gloves.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Thermal hazards : Not available.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Solid. [Powder.]

Colour : Bluish-grey. / Black. / Brown. / Grey.

Odour : Odourless.

Odour threshold : Not available.

pH : Not available.

Melting point/freezing point : 88°C (190.4°F) [EU A.1]

Boiling point, initial boiling point, and boiling range : 2355°C (4271°F) [EU A.2]

Flash point : Not applicable.

Burning rate : 0.83 mm/s (0.033 inch/s)

Section 9. Physical and chemical properties

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not applicable.

Vapour pressure : 78 to 100 kPa (585.05 to 750.06 mm Hg) [50°C (122°F)] [EU A.4]

Relative vapour density : Not applicable.

Relative density : 2.33

Density : 0.3 to 1 g/cm³ [25°C (77°F)] [EU A.3]

Solubility :

Media	Result
water	Not soluble

Solubility in water : 0.0000052 g/l [OECD 29]

Miscible with water : No.

Partition coefficient: n-octanol/water : 57 to 77

Auto-ignition temperature : >400°C (>752°F)

Decomposition temperature : Not available.

Viscosity : Not applicable.

Flow time (ISO 2431) : Not available.

Molecular weight : 28.09 g/mole

Particle characteristics

Median particle size : Not available.

Other information

Physical/chemical properties comments : No additional information.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerisation will not occur.

Conditions to avoid : Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Prevent dust accumulation.

Incompatible materials : Reactive or incompatible with the following materials:
oxidising materials
Reactive or incompatible with the following materials: acids, alkalis and moisture.
Do not allow contact with water. / moisture

Section 10. Stability and reactivity

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SADT : Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
silicon	LD50 Oral	Rat	3160 mg/kg	-

Conclusion/Summary : There is no known acute effect after over-exposure to this product.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
silicon	Eyes - Mild irritant	Rabbit	-	3 mg	-

Conclusion/Summary

Skin : Not available.

Eyes : Not available.

Respiratory : Not available.

Sensitisation

Conclusion/Summary

Skin : Not available.

Respiratory : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact : Causes eye irritation.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Section 11. Toxicological information

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
silicon	3160	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Conclusion/Summary : Not available.

Persistence/degradability

Conclusion/Summary : Not available.

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
silicon	57 to 77	-	high

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA	ADR/RID	ADN
UN number	UN1346	UN1346	UN1346	UN1346	UN1346
UN proper shipping name	SILICON POWDER, AMORPHOUS	SILICON POWDER, AMORPHOUS	Silicon powder, amorphous	SILICON POWDER, AMORPHOUS	SILICON POWDER, AMORPHOUS
Transport hazard class (es)	4.1 	4.1 	4.1 	4.1 	4.1 
Packing group	III	III	III	III	III
Environmental hazards	No.	No.	No.	No.	No.

Additional information

UN : Special provisions 32

IMDG : Emergency schedules F-A, S-G
Special provisions 32

Section 14. Transport information

IATA : **Quantity limitation** Passenger and Cargo Aircraft: 25 kg. Packaging instructions: 446. Cargo Aircraft Only: 100 kg. Packaging instructions: 449. Limited Quantities - Passenger Aircraft: 10 kg. Packaging instructions: Y443.
Special provisions A54, A803

ADR/RID : **Hazard identification number** 40
Limited quantity 5 kg
Special provisions 32
Tunnel code (E)

ADN : **Special provisions** 32

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

Date of issue/Date of revision : 3/29/2023

Date of previous issue : No previous validation

Version : 4

Prepared by : Sphera

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships,

Section 16. Other information

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE SOLIDS - Category 2 EYE IRRITATION - Category 2B	Expert judgment On basis of test data

References : GHS - Globally Harmonised System of Classification and Labelling of Chemicals
International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader

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